

# Sheet metal Key Machinery



**LVD Pullmax  
PX-1530 Punch Press**

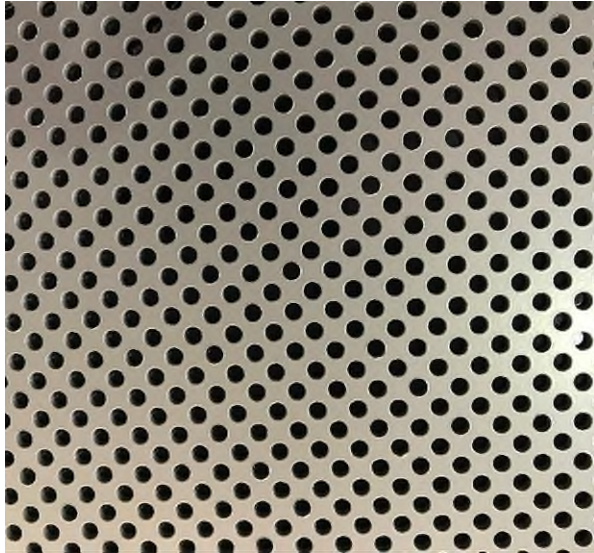
- LVD strippit punch, capable of punching blanks up to 4000mm x 1600mm, 6mm aluminium.
- Fed from importing design solid works files via Radan programming software.



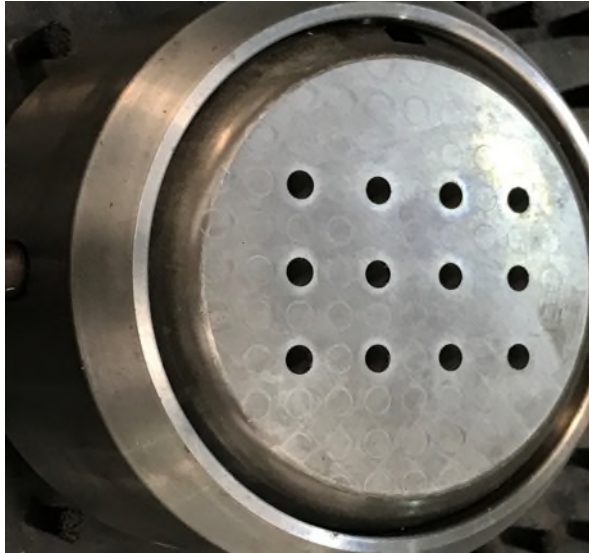
**LVD PPED 165/40  
Press Brake**

- State of the art 4000mm long LVD CNC controlled press brake capable of folding up to 6mm aluminium.

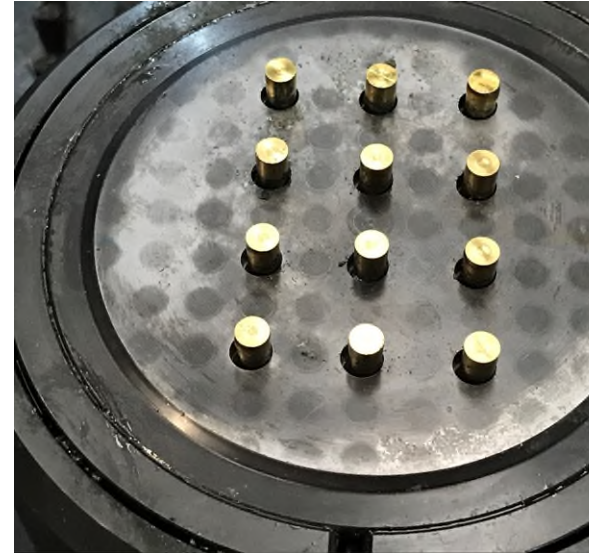
# Pullmax Multi Punch



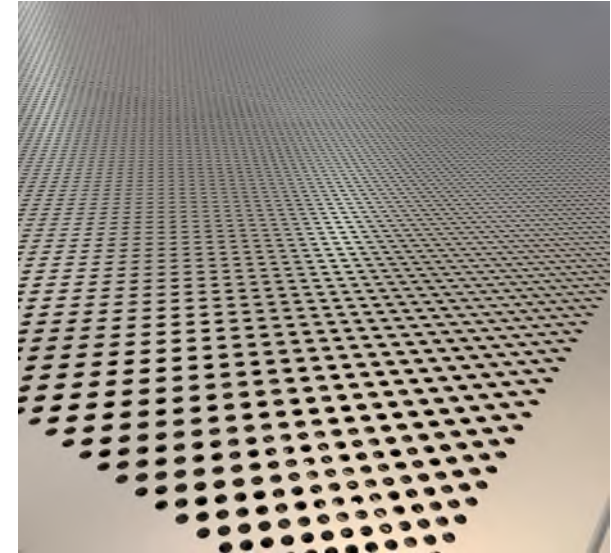
Perforated 3mm  
aluminium soffits,  
punched in house.



Multi punch tool Die,  
punches 12no holes in a  
single operation.



Multi punch tool punch  
head, punches 12no holes  
in a single operation.



Sheet automatically  
repositioned in line  
with program to  
suit.

# Press Brake Folding



2mm Aluminium crush  
fold with drip return.



2mm Zig Zag overfold  
for soffit.



2mm Aluminum pressed  
and flattened return  
fold.



2mm Aluminum pressed  
and flattened return cill  
flashing.